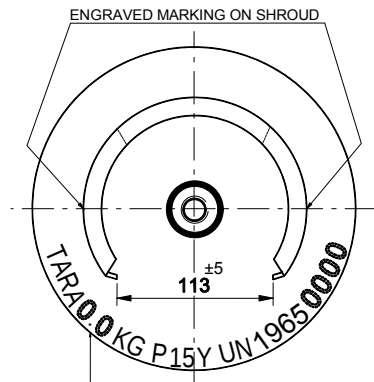
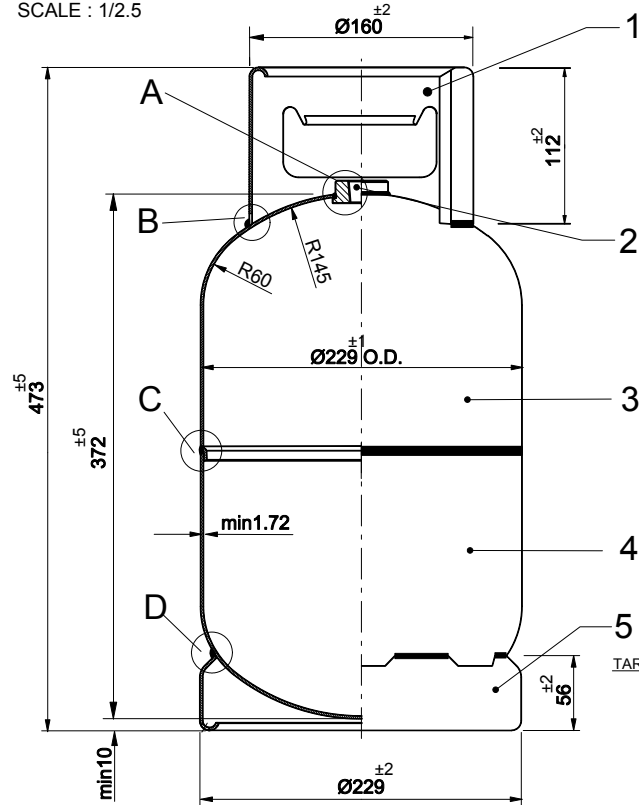


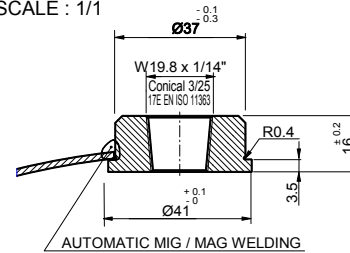
CYLINDER
SCALE : 1/2.5



TARE WEIGHT WITH VALVE
RETEST PERIOD +15 YEAR (P15Y)
NEXT TEST YEAR +15 YEAR

BY INKJET PRINTING - BLACK - max 15mm

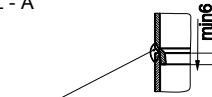
2 VALVE BOSS
SCALE : 1/1



DETAIL - A



DETAIL - B

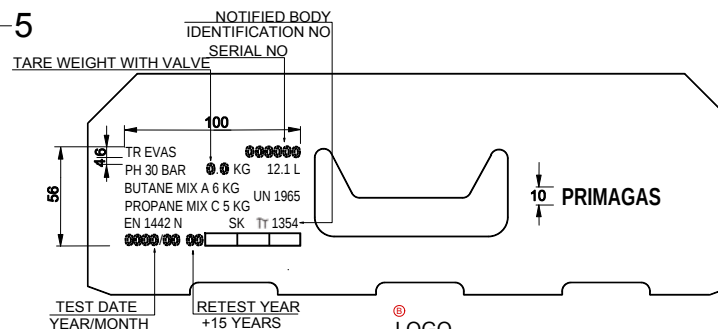


DETAIL - C



ATOMIC MIG / MAG WELDING
DETAIL - D

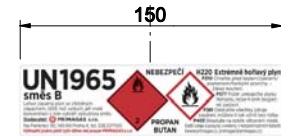
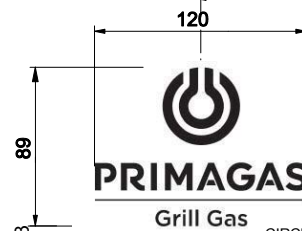
ENGRAVED MARKING ON SHROUD
SCALE : 1/1



LOGO
SCALE : 1/2

FRONT
SERIGRAPHY

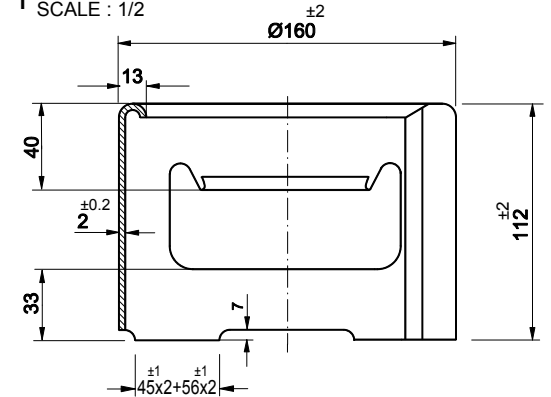
BACK
ADR HAZARD STICKER



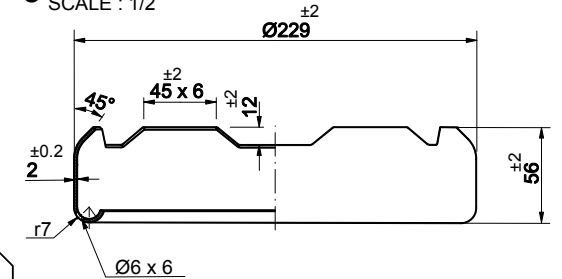
CIRCUMFERENTIAL WELDING



1 SHROUD
SCALE : 1/2



5 FOOTRING
SCALE : 1/2



MATERIAL DETAILS			
Parts	Material Standard	Yield Point N/mm ²	Technical Drawing No.
5 Foot Ring	S235JR EN 10025 -		10 - 007
4 Body Lower	A235U P265 NB	265	50 - 006
3 Body Upper			
2 Valve Body			
1 Shroud	SAE 1020		40 - 022
	S235JR EN 10025 -		20 - 005
PRODUCTION METHODS			
Directive	2010/35/EU		
Standard	EN 1442: 2017 Acc to ADR 2017		
Heat Treatment	550 ° C - 930 ° C		
Shot Blasting	Sa 2.5		
Zinc Coating	min 20 µm		
Primer Coating	min 20 µm		
Painting	Polyester Powder Paint min 30 µm		
Total Coating	min 70 µm		
Other Notes			
CYLINDER IDENTIFICATION			
Content	LK		
Content Mass	5 KG		
Volume Limits	min 12.1 L		
Tests Limits	-		
Tare Pressure	30 BAR		
Burst Pressure	67.5 BAR		
Pneu. Pressure	-		
Color (main)	RAL 6029 GREEN		
Color (logo)	RAL 9003 WHITE		
Color (other)	-		
Valve Type	-		
APPROVAL			
	Name	Date	Sign
Drawn by	N.AKSOY	04.07.14	
Controlled by	T.DEVOĞLU		
Approved by	D.TEKDEMİR		
IDENTIFICATION OF THE DRAWING			
CZECH REPUBLIC / PRIMAGAS A2 12.1 L LPG CYLINDER U			
DRAWING NO.			
CGK - 12.1 - 02 - 03 			
MASTER DRAWING NO.			
A2 - 12.3 - 02 - 01 			